



CROSS49 SUPPLIES & RENTALS
PIPE BENDING MANDRELS

PIPELINE

DMI HYDRAULIC WEDGE MANDRELS

Available Sizes: 30-32", 34-36", 38"-40", 40-42", 46-48"

The DMI Wedge Mandrel is used specifically to meet bending requirements of X65 and higher grade pipes. Operator controls all functions of the mandrel.

- Helps reduce buckling and out of round in the bend
- Power is provided by the bending machine hydraulic system or by an auxiliary power unit

DMI PNEUMANTIC WEDGE MANDRELS

Available Sizes: 8", 10-12", 12-14", 16", 18-20", 20-22", 24-26", 28-30", 30-32", 34-36", 36-38", 40-42", 42-44", 46-48"

- Helps reduce buckling and out of round in the bend
- Adjustable for any wall thickness within specified mandrel range
- Pneumatic wedge mandrels are available in pipe sizes from 24" - 60" diameter
- For efficient operation the compressed air pressure should be 180 - 200 PSI (12.4 - 13.8 Bar)
- Maximum safe working pressure is 225 PSI (15.5 Bar)
- One man operated for expansion and contracting
- Powered travel available for 12" - 20" and up

